



Harness clip for heavy duty applications, for screws or threaded bolts

These heavy duty mounts (HDM) have been primarily designed for use in the automotive and truck industry. Nowadays they can be found in a variety of applications requiring heavy duty mounting in areas like the railway, defence and/or agriculture industry.

Features and benefits

- Design offers secure alignment to the bundle
- Possible replacement of cushion clamps and/or metal clamps
- Eliminates the needs for multiple sized fix diameter clamps
- For heavy duty cable ties up to 12.7 mm width
- High tightening torque
- Easy maintenance of bundle by simply changing the cable tie



Heavy Duty Mounts HDM-Series, patent number US5820083.

Standard torque mounts

| TYPE | Drawing | Width (W) | Length (L) | Height (H) | Hole Ø (FH) | Strap Width max. (G) | Material | Colour | Pack Cont. | Article-No. |
|--------|---------|-----------|------------|------------|-------------|----------------------|-------------|------------|------------|-------------|
| HDM19 | | 19.3 | 36.3 | 16.7 | 4.7 | 12.7 | PA66HIRHSUV | Black (BK) | 100 pcs. | 151-00134 |
| HDM25 | | 19.3 | 36.3 | 16.7 | 6.2 | 12.7 | PA66HIRHSUV | Black (BK) | 100 pcs. | 151-00437 |
| HDM312 | | 19.3 | 36.3 | 16.7 | 7.8 | 12.7 | PA66HIRHSUV | Black (BK) | 100 pcs. | 151-00439 |

All dimensions in mm. Subject to technical changes. Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

Medium torque mounts

| TYPE | Drawing | Width (W) | Length (L) | Height (H) | Hole Ø (FH) | Strap Width max. (G) | Material | Colour | Pack Cont. | Article-No. |
|--------|---------|-----------|------------|------------|-------------|----------------------|-------------|------------|------------|-------------|
| HDM321 | | 24.0 | 46.0 | 20.7 | 8.31 | 12.7 | PA66HIRHSUV | Black (BK) | 500 pcs. | 151-07100 |
| HDM401 | | 24.0 | 46.0 | 20.7 | 10.29 | 12.7 | PA66HIRHSUV | Black (BK) | 500 pcs. | 151-07300 |
| HDM501 | | 24.0 | 46.0 | 20.7 | 12.7 | 12.7 | PA66HIRHSUV | Black (BK) | 500 pcs. | 151-07500 |

All dimensions in mm. Subject to technical changes. Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

High torque mounts

| TYPE | Drawing | Width (W) | Length (L) | Height (H) | Hole Ø (FH) | Strap Width max. (G) | Material | Colour | Pack Cont. | Article-No. |
|---------------|---------|-----------|------------|------------|-------------|----------------------|-------------|------------|------------|-------------|
| HDM320 | | 25.0 | 47.0 | 20.7 | 8.31 | 12.7 | PA66HIRHSUV | Black (BK) | 500 pcs. | 151-02094 |
| HDM400 | | 25.0 | 47.0 | 20.7 | 10.29 | 12.7 | PA66HIRHSUV | Black (BK) | 500 pcs. | 151-01224 |
| HDM500 | | 25.0 | 47.0 | 20.7 | 12.7 | 12.7 | PA66HIRHSUV | Black (BK) | 500 pcs. | 151-02096 |
| HDM375BDM4W-R | | 34.1 | 89.0 | 25.2 | 10.29 | 12.7 | PA66HIRHSUV | Black (BK) | 100 pcs. | 151-02104 |

All dimensions in mm. Subject to technical changes. Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.



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Material Specification Overview

| MATERIAL | Material Shortcut | Operating Temperature | Colour** | Flammability | Material Properties* | Material Specifications |
|---|-------------------|--|--------------------------|--------------|---|-------------------------|
| Aluminium alloy | AL | -40 °C to +180 °C | Natural (NA) | | <ul style="list-style-type: none"> Corrosion resistant Antimagnetic | RoHS |
| Chloroprene Rubber | CR | -20 °C to +80 °C | Black (BK) | | <ul style="list-style-type: none"> Weather resistant High yield strength | RoHS |
| Ethylene Tetrafluoroethylene (Tefzel®) | E/TFE | -80 °C to +170 °C | Blue (BU) | UL 94 V0 | <ul style="list-style-type: none"> Resistance to radioactivity UV resistant, not moisture sensitive Good chemical resistance to acids, bases, oxidizing agents | RoHS |
| Polyacetal | POM | -40 °C to +90 °C, (+110 °C, 500 h) | Natural (NA) | UL 94 HB | <ul style="list-style-type: none"> Limited brittleness sensitivity Flexible at low temperature Not moisture sensitive Robust on impact | RoHS |
| Polyamide 11 | PA11 | -40 °C to +85 °C, (+105 °C, 500 h) | Black (BK) | UL 94 HB | <ul style="list-style-type: none"> Bio-plastic, derived from vegetable oil Strong impact resistance at low temperature Very low moisture absorption Weather resistant Good chemical resistance | HF RoHS |
| Polyamide 12 | PA12 | -40 °C to +85 °C, (+105 °C, 500 h) | Black (BK) | UL 94 HB | <ul style="list-style-type: none"> Good chemical resistance to acids, bases, oxidizing agents UV resistant | HF RoHS |
| Polyamide 4.6 | PA46 | -40 °C to +130 °C, (+150 °C, 5000 h; +195 °C, 500 h) | Natural (NA), Grey (GY) | UL 94 V2 | <ul style="list-style-type: none"> Resistance to high temperatures Very moisture sensitive Low smoke sensitivity | HF LFH RoHS |
| Polyamide 6 | PA6 | -40 °C to +80 °C | Black (BK) | UL 94 V2 | <ul style="list-style-type: none"> High yield strength | RoHS |
| Polyamide 6, high impact modified | PA6HIR | -40 °C to +80 °C | Black (BK) | UL 94 HB | <ul style="list-style-type: none"> Limited brittleness sensitivity Higher flexibility at low temperature | RoHS |
| Polyamide 6.6 | PA66 | -40 °C to +85 °C, (+105 °C, 500 h) | Black (BK), Natural (NA) | UL 94 V2 | <ul style="list-style-type: none"> High yield strength | HF RoHS |
| Polyamide 6.6, glass-fibre reinforced | PA66GF13 | -40 °C to +105 °C | Black (BK) | UL 94 HB | <ul style="list-style-type: none"> Good resistance to lubricants, fuels, salt water and solvents | HF RoHS |
| Polyamide 6.6, heat and UV-stabilised | PA66HSUV | -40 °C to +105 °C | Black (BK) | UL 94 V2 | <ul style="list-style-type: none"> High yield strength Modified elevated maximum temperature UV resistant | HF RoHS |
| Polyamide 6.6, heat stabilised | PA66HS | -40 °C to +105 °C | Black (BK), Natural (NA) | UL 94 V2 | <ul style="list-style-type: none"> High yield strength Modified elevated maximum temperature | HF RoHS |
| Polyamide 6.6, high impact modified | PA66HIR | -40 °C to +80 °C, (+105 °C, 500 h) | Black (BK) | UL 94 HB | <ul style="list-style-type: none"> Limited brittleness sensitivity Higher flexibility at low temperature | RoHS |
| Polyamide 6.6, high impact modified, heat and UV-stabilised | PA66HIRHSUV | -40 °C to +110 °C | Black (BK) | UL 94 HB | <ul style="list-style-type: none"> Limited brittleness sensitivity Higher flexibility at low temperature Modified elevated maximum temperature High yield strength, UV resistant | RoHS |
| Polyamide 6.6, high impact modified, heat stabilised | PA66HIRHS | -40 °C to +105 °C | Black (BK) | UL 94 HB | <ul style="list-style-type: none"> Limited brittleness sensitivity Higher flexibility at low temperature Modified elevated maximum temperature | RoHS |
| Polyamide 6.6, high impact modified, scan black) | PA66HIR(S) | -40 °C to +80 °C, (+105 °C, 500 h) | Black (BK) | UL 94 HB | <ul style="list-style-type: none"> Limited brittleness sensitivity Higher flexibility at low temperature | RoHS |
| Polyamide 6.6, UV-resistant | PA66W | -40 °C to +85 °C, (+105 °C, 500 h) | Black (BK) | UL 94 V2 | <ul style="list-style-type: none"> High yield strength UV resistant | HF RoHS |

| MATERIAL | Material Shortcut | Operating Temperature | Colour** | Flammability | Material Properties* | Material Specifications |
|---|-------------------|---------------------------------------|-----------------------------|------------------------|---|-------------------------|
| Polyamide 6.6, with metal particles | PA66MP | -40 °C to +85 °C, (+105 °C, 500 h) | Blue (BU) | UL 94 HB | • High yield strength • Metal and X-Ray detectable | HF RoHS |
| Polyamide 6.6, with metal particles | PA66MP+ | -40 °C to +85 °C | Blue (BU) | not flame retardant | • High yield strength • Metal and X-Ray detectable | HF RoHS |
| Polyamide 6.6 V0 | PA66V0 | -40 °C to +85 °C | White (WH) | UL 94 V0 | • High yield strength • Low smoke emission | HF LFH RoHS |
| Polyester | SP | -50 °C to +150 °C | Black (BK) | | • UV resistant • Good chemical resistance to most acids, bases and oils | HF LFH RoHS |
| Polyetheretherketone | PEEK | -55 °C to +240 °C | Beige (BGE) | UL 94 V0 | • Resistance to radioactivity • Not moisture sensitive • Good chemical resistance to acids, bases, oxidising agents | HF LFH RoHS |
| Polyethylene | PE | -40 °C to +50 °C | Black (BK), Grey (GY) | UL 94 HB | • Low moisture absorption • Good chemical resistance to most acids, bases, alcohol, oils | HF RoHS |
| Polyolefin | PO | -40 °C to +90 °C | Black (BK) | UL 94 V0 | • Low smoke emissions | HF LFH RoHS |
| Polypropylene | PP | -40 °C to +115 °C | Black (BK), Natural (NA) | UL 94 HB | • Floats in water • Moderate yield strength • Good chemical resistance to acids, bases and solvents | HF RoHS |
| Polypropylene, Ethylene Propylene Diene Terpolymer rubber free of Nitrosamine | PP, EPDM | -20 °C to +95 °C | Black (BK) | UL 94 HB | • Good resistance to high temperature • Good chemical and abrasion resistance | HF RoHS |
| Polypropylene with metal particles | PPMP | -40 °C to +115 °C | Blue (BU) | UL 94 HB | • Metal and X-Ray detectable • Heat resistant • Moderate yield strength • Good chemical resistance | RoHS |
| Polypropylene with metal particles | PPMP+ | -40 °C to +85 °C | Blue (BU) | not flame retardant | • High yield strength • Metal and X-Ray detectable | HF RoHS |
| Polyvinylchloride | PVC | -10 °C to +70 °C | Black (BK), Natural (NA) | UL 94 V0 | • Low moisture absorption • Good chemical resistance to acids, bases, salts, alcohol, oils | RoHS |
| Stainless Steel, Stainless Steel | SS304, SS316 | -80 °C to +538 °C | Natural (NA) | non-burning | • Corrosion resistant • Antimagnetic • Weather resistant • Chemical resistance • SS316 also resistant against seawater, salt spray and anorganic acids | HF LFH RoHS |
| Thermoplastic Polyurethane | TPU | -40 °C to +85 °C | Black (BK) | UL 94 HB | • High elasticity • Good chemical resistance to acids, bases and oxidising agents | HF RoHS |

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton also uses equivalent E/TFE raw material from other suppliers.

**Further colours available on request.

*These details are only guide values. They should not be regarded as an exhaustive material specification and are no substitute for suitability tests. Please see our datasheets for further details.



**Minimum Loop Tensile Strength
for Cable Ties (newton)**

HF = Halogenfree

LFH = Limited Fire Hazard

RoHS = Restriction of Hazardous Substances